Magazine unloader with magazine buffer and automatic magazine change **VEGO** Dynamic

VEGO AES 06

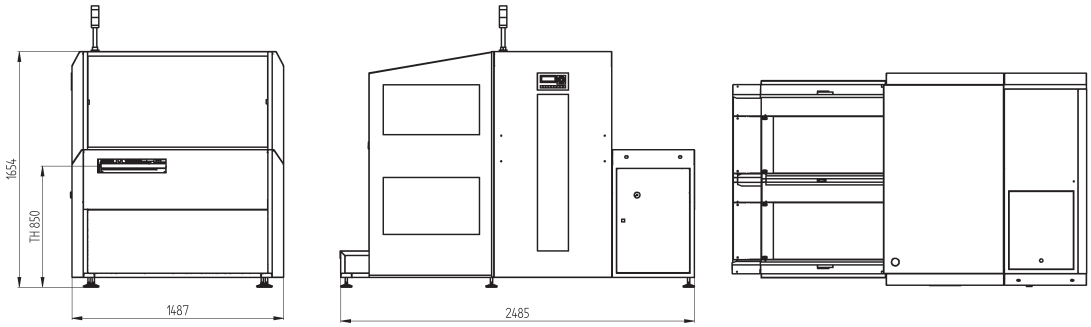


Description
The unit consists of two loading/unloading conveyors formagazines, a lifting axle with a magazine platform a transferconveyor to the following unit and an electrically driven pusher. The magazine buffer conveyors are situated parallel to each other and above each other.

The magazines are transported over a loading conveyor to the magazine platform,clamped and then processed. The empty magazines are thentransferred over the unloading conveyor and stored untilmanual removal.

Features
_ Automatic magazine change with clamps at the top and the bottom
_ Loading/unloading conveyors parallel to each other and above each other
_ Minimal floor space required through optimal positioning of the transport conveyors
_ Manual input of PCBs onto transfer conveyor

Options
_ Transport height 950 mm ± 50 mm
_ Magazine adaptation
_ Electrical width adjustment
_ Automatic width adjustment
_ Multiple ejection
_ Integrated stack loader



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Machine Configuration	
Transport height	850 mm ± 50 mm
Max. transport width	**460 mm**
Interface	SMEMA, Siemens
Transfer direction	from left to right
Operating side	Front of the machine
Fixed rail	Front of the machine
Magazine Size	
Magazine length	535 mm
Magazine width	530 mm
Magazine heigth	568 mm
Slot spacing	5- 20 mm
Buffer spacing	1- 50 Slots
Magazine buffer input conveyor	5 (7)[b]
Magazine buffer output conveyor	5 (7)[b]
Magazine weight	30 kg
Panel Dimensions	
Panel length	70 to 460 mm
Panel width	50 to 460 mm
Panel thickness	0.8 to 4.5 mm
Component clearance	± 40 mm
Panel weight	bis 3 kg
Installation Requirements	
Power supply	230 V / 115 V, 50 / 60 Hz, ± 10%
Power supply system	L1 + N + PE
Power consumption	0,75 kW
Air supply	6 bar
Air consumption	10 Nl/min
Machine Description	
Length x Width x Height [a)]	2485 x 1487 x 1770 mm
Netto weight	680 kg
Noise Level	< 75 dB
Upgrades	
Machine networking via IC Net	

a) other dimensions on request
b) depanding on the magazine size

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